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## NIC Plastics



PPR - uPVC - cPVC

## NIC Products



## introduction

"NIC PLASTIC" factory was established in 1982 in response to the ever increasing demand in Kuwait and neighbouring countries. This factory is considered one of the largest in the Middle East, with an annual production capacity reaching 8500 tones of uPVC pipes, and 500 tones fittings. NIC plastic pipes ranges from 16 to 400 mm ., and are produced in accordance with international standard including: German (DIN), British (BS), American (ASTM), Saudi Arabia and Kuwait standards. NIC Plastic is capable of producing its products to other standards when required by our clients.

NIC Plastic factory produces the following Products catogaries:

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## "NIC PPR" Water Piping System

## For hot \& cold water

Polypropylene Random copolymer (PPR) system «NIC PPR» is ideal for all potable water piping requirements in typical residential (single and multistory), motel/hotel, mobile home, site offices, manufactured housing, Green houses, farms, light commercial and institutional structures. Typical uses of PPR pipes are as follows.

1. Hot and cold water pressure pipes.
2. Drinking water pressure pipes. (potable water)
3. Heating, air-conditioning \& chilled water pressure pipes.
4. Irrigation pipes for green houses, garden and farms.
5. Compressed air conveying pipes.
6. Industrial Fluid conveying pipes.

## Properties of PPR / PPR-CT

| Property | Value | Unit | Standard |
| :--- | :--- | :--- | :--- |
| Density | 0.91 | $\mathrm{~g} / \mathrm{cm}^{3}$ | DIN 53479 |
| Modulus of Elasticity | $\geq 800$ | $\mathrm{~N} / \mathrm{mm}^{2}$ | DIN 53457 |
| Vicat Softening Temperature | $\geq 125$ | ${ }^{\circ} \mathrm{C}$ | ASTM D1525 |
| Co-efficient of thermal <br> expansion | $\leq 1.5 \mathrm{X10}^{-4}$ | $\mathrm{~K}^{-1}$ | DIN 53752 |
| Thermal Conductivity | $\leq 0.23$ | $\mathrm{~W} / \mathrm{Km}$ | DIN 52612-1 |
| Tensile Strength | $\geq 25$ | MPa | ASTM D 638 |
| Heat Reversion | $\leq 2$ | $\%$ | DIN 8078 |
| Impact Resistance | Comply |  | DIN 8078 |

## Advantages of PPR

1. Provides high resistance to chemicals, acids and other materials like lime and cement with which pipes may come into contact.
2. Poor electrical conductor, so pipes are not damaged by stray currents.
3. Excellent noise damping property, which is useful in places like hotels and hospitals.
4. Low thermal conductivity prevents heat loss when used in heating or cooling system.
5. Non toxic and complies with relevant international standards to use with drinking water.
6. Very smooth inner surface prevents pressure loss and also prevents sedimentary crusting inside pipe.
7. Light weight so easy to install and welding gives perfect leak proof joint.

## Quality Standards.

Pipes as per DIN 8077 \& DIN 8078
Fittings as per DIN 16962 \& EN ISO 15874
Quality System as per BS EN ISO 9001: 2015



## PPR Pipes

"NIC PPR" pipe sizes and wall thickness as per DIN 8077:2008

| Pipe Size OD (mm) | PP-R |  |  | PP - RCT |  |
| :---: | :---: | :---: | :---: | :---: | :---: |
|  | $\begin{gathered} \text { PN } 16 \\ \text { S } 3.2 \\ \text { SDR } 7.4 \end{gathered}$ | $\begin{gathered} \text { PN } 20 \\ \text { S } 2.5 \\ \text { SDR } 6.0 \end{gathered}$ | $\begin{gathered} \text { PN } 25 \\ \text { S } 2.0 \\ \text { SDR } 5.0 \end{gathered}$ | $\begin{gathered} \text { PN } 20 \\ \text { S } 3.2 \\ \text { SDR } 7.4 \end{gathered}$ | $\begin{gathered} \text { PN } 25 \\ \text { S } 2.5 \\ \text { SDR } 6.0 \end{gathered}$ |
| 20 | 2.8 | 3.4 | 4.1 | 2.8 | 3.4 |
| 25 | 3.5 | 4.2 | 5.1 | 3.5 | 4.2 |
| 32 | 4.4 | 5.4 | 6.5 | 4.4 | 5.4 |
| 40 | 5.5 | 6.7 | 8.1 | 5.5 | 6.7 |
| 50 | 6.9 | 8.3 | 10.1 | 6.9 | 8.3 |
| 63 | 8.6 | 10.5 | 12.7 | 8.6 | 10.5 |
| 75 | 10.3 | 12.5 | 15.1 | 10.3 | 12.5 |
| 90 | 12.3 | 15.0 | 18.1 | 12.3 | 15.0 |
| 110 | 15.1 | 18.3 | 22.1 | 15.1 | 18.3 |
| 160 | 21.9 | 26.6 | 32.1 | 21.9 | 26.6 |

To ensure long service life of "NIC PPR" pipes, it is necessary to refer following table, which is based on DIN 8077:2008

Allowable working pressure bars


## PPR Fittings - PN : 25 Bars

"NIC PPR" Fittings as per DIN 16962 / EN ISO 15874


Elbow $90^{\circ}$
$20,25,32,40,50$, 63, 75, 110


Tee Adapter Female Threads $20 X^{1 / 2} 2^{\prime \prime}, 25 X^{1 / 2} 2^{\prime \prime}, 25 X^{3} / 4^{\prime \prime}$, $32 X^{3} /{ }^{\prime \prime}, 32 \times 1{ }^{\prime \prime}$


Union Plastic Threads 20, 25, 32


Tee Adapter Male Theards $25 X^{1} 1_{2}^{\prime \prime}, 32 X^{3} / 4^{\prime \prime}$


Equal Tee
$20,25,32,40,50$,
63, 75, 110


Female Adapter $20 X^{1} 1^{\prime \prime}, 25 X^{1} /{ }^{\prime \prime}, 25 X^{3} / 4^{\prime \prime}$, $32 \times 1 ", 40 \times 1 \frac{1 / 4}{}{ }^{\prime \prime}, 50 \times 11 / 2^{\prime \prime}$, 63X2"


Union Adapter Male Threads
20X1/2", 25X1/2", 25X³/4", 32X1", 40X111/4, 50X11/2", 63X2"


Body for Gate/ Concealed Valve $25 X^{3} / 4^{\prime \prime}, 32 X^{3} / 4^{\prime \prime}, 32 \times 1^{\prime \prime}$


Pipe Cutter
20 to 32


Socket
$20,25,32,40,50$, 63, 75, 110


Tee Reducing 25X20, 32X20, 32X25, 40X25, 40X32, 50X25, 50X32, 50×40, 63×25,

63X32, 63×50


Union Adapter Female Threads 20X1/2", 25X1/2", 32X1", $40 \times 11 / 4^{\prime \prime}, 50 \times 11 / 2^{\prime \prime}, 63 \times 2^{\prime \prime}$


Slanted Valve 25, 32


Welding Device 20 to 63


End Cap
$20,25,32,40,50$, 63, 75


Male Adapter
20X ${ }^{1 / 2} 2^{\prime \prime}, 25 X^{1 / 2} 2^{\prime \prime}, 25 X^{3} / 4^{\prime \prime}$, 32X1", 40X11/4", 50X11/2", 63X2"


Elbow Adapter Male Theards $25 X^{1 / 2} 2^{\prime \prime}, 25 X^{3} / 4^{\prime \prime}, 32 X^{3} / 4^{\prime \prime}$


Elbow Adapter Female Threads $20 X^{1} / 2^{\prime \prime}, 25 X^{1} / 2^{\prime \prime}, 25 X^{3} / 4^{\prime \prime}$, $32 X^{3} / 4^{\prime \prime}, 32 \times 1^{\prime \prime}$


Distributor
63X32


Cross Over 20, 25, 32


Reduced Socket
25×20, $32 \times 20,32 \times 25,40 \times 25$, 40X32, 50X25, 50X32, 50X40, 63X25, 63X32, 63X40, 63X50 75X32, 75×40, 75X50, 75X63


Elbow $\mathbf{4 5}^{0}$ 20, 25, 32, 40, 50, 63, 110

Wall mount double elbow 32X3/4"


## NIC cPVC

## Hot \& Cold Water Piping

"NIC PLASTICS" cPVC systems are ideal for all potable water piping requirements in typical residential (single and multi-family), motel/hotel, mobile home, site offices, manufactured housing, light commercial, and institutional structures.

The hot water from the heater will not affect the cPVC. So, cPVC systems is ideal for both hot and cold water lines. Generally, it is not necessary to insulate cPVC pipes to prevent heat loss from hot water piping, due to very low coefficient of thermal conductivity of cPVC compared to metallic materials.
cPVC can easily withstand the ultraviolet exposure commonly experienced during the construction phase of a project. If CPVC is used in above-ground, outdoor applications, protection from ultraviolet attack can be achieved by shielding or by painting the system with an exteriorgrade latex paint.

When using cPVC with joints under slab, YOU MUST PRESSURE TEST THE SYSTEM BEFORE POURING THE SLAB. Also, it is wise to use 1 " foam insulation pipe sleeve at changes in direction, where the pipe comes out of the slab, and at construction joints. The pipe should be evenly supported in smooth bottom trenches. The backfill should be free of rocks and debris.

In areas where there is a likelihood that stresses or impact abuse will occur, CPVC fittings with Bronze nickel plated threads are recommended. Such application examples are bath tub fillers, showerheads, and outside sillcocks. However, for closets, lavatories, and sinks ... cPVC fittings with plastic threads can also be used. Use of Teflon® tape is recommended over threads of cPVC fittings.

## Properties of cPVC Pipes

| - Vicat Softening Temperature @ 1 Kg . Load | $119^{\circ} \mathrm{C}$ |
| :--- | :--- |
| - Vicat Softening Temperature @ 5 Kg . Load | $110^{\circ} \mathrm{C}$ |
| - Tensile strength @ $20^{\circ} \mathrm{C}$ | $500 \mathrm{Kg} / \mathrm{cm}^{2}$ (minimum) |
| - Specific Gravity | $1.55 \mathrm{gram} / \mathrm{cm}^{3}$ |
| - Water Absorption | less than $4 \mathrm{mg} / \mathrm{cm}^{2}$ |

## Benefits

1. cPVC is suitable for hot water coming from water heater and is also suitable for cold potable water.
2. cPVC is extremely quiet due to the polymeric structure of the product. Also, noise associated with water hammer is approximately $1 / 3$ the intensity of copper or steel. cPVC systems are virtually silent.
3. cPVC is safe for drinking water. cPVC is also resistant to chemicals used in disinfecting potable water, ensuring long life of pipe.
4. cPVC does not corrode or accumulate material deposits. Due to smooth surface friction loss is very low.
5. Unlike PP/PE and other plastics, cPVC will not burn without a significant external flame source. Once a flame source is removed, cPVC will not sustain combustion.
6. cPVC is easy to cut with tubing cutter, a power saw, handsaw or a ratchet cutter. cPVC pipes and fittings are joined easily with help of solvent cement, without need of special heating or fusion equipments required with PP or PE.

## cPVC Pressure Pipes for Hot \& Cold Water

## 1. DIN 8079 / DIN 8080

| Nominal <br> Size <br> $m m$ | Outside Diameter <br> mm |  | Wall Thickness mm |  |  |
| :---: | :---: | :---: | :---: | :---: | :---: |
|  | Min. | Series 6.3 | Series 5 | Series 4 |  |
| 20 | 20.0 | 20.2 | PN 16 | PN 20 | PN 25 |
| 25 | 25.0 | 25.2 | 1.5 | 1.9 | 2.3 |
| 32 | 32.0 | 32.2 | 1.9 | 2.3 | 2.8 |
| 40 | 40.0 | 40.2 | 2.4 | 2.9 | 3.6 |
| 50 | 50.0 | 50.2 | 3.0 | 3.7 | 4.5 |
| 63 | 63.0 | 63.2 | 3.7 | 4.6 | 5.6 |
| 75 | 75.0 | 75.3 | 4.7 | 5.8 | 7.1 |
| 90 | 90.0 | 90.3 | 5.6 | 6.8 | 8.4 |
| 110 | 110.0 | 110.3 | 6.7 | 8.2 | 10.1 |
| 160 | 160.0 | 160.4 | 8.1 | 10.0 | 12.3 |

Length : 4 Meters Color : Light Yellow Socket: Nil
Note : Non-standard color, length and sizes can be manufactured.

## 2. ASTM F 441

| Nominal Size <br> Inch | Outside Diameter mm |  | Wall Thickness mm |  |  |  |
| :---: | :---: | :---: | :---: | :---: | :---: | :---: |
|  | Min. | Max | Schedule 40 |  |  | Max. |
| $1 / 2^{\prime \prime}$ | 21.24 | 21.44 | 2.77 | 3.28 | Min. | 3.73 |
| $3.4 "$ | 26.57 | 26.77 | 2.87 | 3.38 | 3.91 | 4.24 |
| $1 "$ | 33.27 | 33.53 | 3.38 | 3.89 | 4.55 | 5.42 |
| $11 / "$ | 42.03 | 42.29 | 3.56 | 4.06 | 4.85 | 5.44 |
| $11 /{ }^{\prime \prime}$ | 48.11 | 48.41 | 3.68 | 4.19 | 5.08 | 5.69 |
| $2 "$ | 60.17 | 60.47 | 3.91 | 4.42 | 5.54 | 6.20 |

Length : 4 Meters Color: Grey Socket : Nil
Note : Non-standard color, length and sizes can be manufactured.
It is important to select appropriate pipe series according to temperature and working pressure. Please use following table with details taken from DIN 8079:2009-10

| Temperature ${ }^{\circ} \mathrm{C}$ | Allowable working pressure bar |  |  |  |
| :---: | :---: | :---: | :---: | :---: |
|  |  | Series 6.3 <br> PN 16 | Series 5 <br> PN 20 | Series 4 <br> PN 25 |
| 20 |  | 16.0 | 20.0 | 25.0 |
|  | 100 | 15.5 | 19.5 | 24.5 |
|  | 40 | 50 | 11.3 | 14.2 |
| 60 |  | 10.9 | 13.8 | 17.9 |
|  | 25 | 7.3 | 9.2 | 11.3 |
|  | 80 | 50 | 7.0 | 8.8 |
| 90 |  | 4.2 | 5.2 | 11.4 |

## cPVC Pressure Fittings for Hot \& Cold Water

## DIN 8079 / DIN 8080


$20,25,32,40,50,63$


Threaded Elbow $90^{\circ}$ Ni Plated Bronze Threads $20 x^{1} / 2^{\prime \prime}, 25 x^{1} / 2^{\prime \prime}$, $25 x^{3} / 4^{\prime \prime}, 32 \times 3 / 4^{\prime \prime}, 32 \times 1^{\prime \prime}$


20, 25, 32, 40, 50, 63
75, 90, 110


20, 25, 32


Threaded Tee Ni Plated Bronze Threads $20 x^{1} / 2^{\prime \prime}, 25 x^{1} / 2^{\prime \prime}$, $25 x^{3} / 4^{\prime \prime}, 32 \times 3 / 4^{\prime \prime}, 32 \times 1^{\prime \prime}$


Elbow $45^{\circ}$
20, 25, 32, 40, 50, 63
75, 90, 110
 25



20, 25, 32, 40, 50, 63
75, 90, 110

$$
\begin{gathered}
\text { Reduced Tee } \\
\text { 63×20,63x25, 63x32, } \\
63 \times 40,63 \times 50
\end{gathered}
$$



## NIC uPVC

## Water Piping System



Solvent joint socket
Diameter 20 mm to 400 mm

"NIC PLASTICS" uPVC systems are ideal for all potable water piping requirements in typical residential (single and multistory), motel/hotel, mobile home, site offices, manufactured housing, light commercial and institutional structures. "NIC PLASTICS" uPVC pressure piping system is also ideal for irrigation water supply system and fire fighting water supply system.
uPVC pressure piping system is used extensively underground and inside building. It can also be used in outdoor, above ground installation provided, such pipes and fittings are protected from exposure to direct sunlight.
"NIC PLASTICS" uPVC piping system do not rust, scale or corrode. uPVC piping system are not chemically reactive with the drinking water they convey. Consequently, uPVC piping systems do not adversely affect water quality or taste. In general, uPVC pipes have been tested and certified in accordance with drinking water standards, for more than 35 years, around the world.

## Properties of uPVC Pipes

| Vicat Softening Temperature @ 1 Kg . Load | $85^{\circ} \mathrm{C}$ |
| :--- | :--- |
| Vicat Softening Temperature @ 5 Kg. Load | $80^{\circ} \mathrm{C}$ |
| Tensile strength @ $20^{\circ} \mathrm{C}$ | $500 \mathrm{Kg} / \mathrm{cm}^{2}($ minimum $)$ |
| Specific Gravity | $1.45 \mathrm{gram} / \mathrm{cm}^{3}$ |
| Water Absorption | less than $4 \mathrm{mg} / \mathrm{cm}^{2}$ |

## uPVC Pressure Pipes for Drinking / Irrigation Water

1. DIN 8061 / DIN 8062

| Nominal <br> Size <br> mm | Outside Diameter <br> mm |  | Wall Thickness mm |  |  |  |
| :---: | :---: | :---: | :---: | :---: | :---: | :---: |
|  | Min. | Max | Series 25 | Series 16.7 | Series 10 | Series 6.3 |
| 20 | 20.0 | 20.2 |  | $6 \mathrm{Kg} / \mathrm{cm}^{2}$ | $10 \mathrm{Kg} / \mathrm{cm}^{2}$ | $16 \mathrm{Kg} / \mathrm{cm}^{2}$ |
| 25 | 25.0 | 25.2 |  |  |  | 1.5 |
| 32 | 32.0 | 32.2 |  |  | 1.5 | 1.9 |
| 40 | 40.0 | 40.2 |  |  | 1.8 | 2.4 |
| 50 | 50.0 | 50.2 |  |  | 1.9 | 3.0 |
| 63 | 63.0 | 63.2 |  | 1.5 | 2.4 | 3.7 |
| 75 | 75.0 | 75.3 | 1.5 | 2.2 | 3.0 | 4.7 |
| 90 | 90.0 | 90.3 | 1.8 | 2.7 | 4.3 | 5.6 |
| 110 | 110.0 | 110.3 | 2.2 | 3.2 | 5.3 | 6.7 |
| 160 | 160.0 | 160.4 | 3.2 | 4.7 | 7.7 | 8.1 |
| 200 | 200.0 | 200.4 | 3.9 | 5.9 | 9.6 | 11.8 |
| 250 | 250.0 | 250.5 | 4.9 | 7.3 | 11.9 | 18.7 |
| 315 | 315.0 | 315.6 | 6.2 | 9.2 | 15.0 | 23.2 |
| 400 | 400.0 | 400.7 | 7.9 | 11.7 | 19.1 | 29.4 |

Length : 4, 5.8 \& 6 Meters
Colour : Grey
Socket : Solvent \& Rubber (3S)
To ensure long service life of uPVC Pressure pipes, it is necessary to select series of pipe based on temperature. Following table is prepared from details given in standard DIN 8062:2009-10.

| Temperature ${ }^{\circ} \mathrm{C}$ | Years of Service | Allowable working pressure - bar |  |  |  |
| :---: | :---: | :---: | :---: | :---: | :---: |
|  |  | Series 25 $4 \mathrm{Kg} / \mathrm{cm}^{2}$ | Series 16.7 $6 \mathrm{Kg} / \mathrm{cm}^{2}$ | $\begin{aligned} & \text { Series } 10 \\ & 10 \mathrm{Kg} / \mathrm{cm}^{2} \\ & \hline \end{aligned}$ | Series 6.3 <br> $16 \mathrm{Kg} / \mathrm{cm}^{2}$ |
| 20 | 50 | 4.0 | 6.0 | 10.0 | 16.0 |
|  | 100 | 3.9 | 5.8 | 9.7 | 15.6 |
| 30 | 25 | 3.3 | 4.9 | 8.2 | 13.2 |
|  | 50 | 3.2 | 4.8 | 8.0 | 12.7 |
| 40 | 25 | 2.5 | 3.7 | 6.2 | 9.9 |
|  | 50 | 2.4 | 3.6 | 6.0 | 9.6 |
| 50 | 10 | 1.8 | 2.7 | 4.6 | 7.3 |
|  | 25 | 1.7 | 2.6 | 4.3 | 6.9 |
| 60 | 10 | 1.1 | 1.7 | 2.8 | 4.5 |
|  | 25 | 1.1 | 1.6 | 2.6 | 4.2 |

## uPVC Pressure Pipes for Drinking / Irrigation Water

BS EN ISO 1452 : 2009

| Nominal Size mm | Outside Diameter mm |  | Wall Thickness mm - Design Coefficient C=2.5 |  |  |  |
| :---: | :---: | :---: | :---: | :---: | :---: | :---: |
|  |  |  | Series 16 | Series 10 | Series 6.3 | Series 5 |
|  | Min. | Max | $6 \mathrm{Kg} / \mathrm{cm}^{2}$ | $10 \mathrm{Kg} / \mathrm{cm}^{2}$ | $16 \mathrm{Kg} / \mathrm{cm}^{2}$ | $20 \mathrm{Kg} / \mathrm{cm}^{2}$ |
| 20 | 20.0 | 20.2 |  |  | 1.5 | 1.9 |
| 25 | 25.0 | 25.2 |  | 1.5 | 1.9 | 2.3 |
| 32 | 32.0 | 32.2 |  | 1.8 | 2.4 | 2.9 |
| 40 | 40.0 | 40.2 | 1.5 | 1.9 | 3.0 | 3.7 |
| 50 | 50.0 | 50.2 | 1.6 | 2.4 | 3.7 | 4.6 |
| 63 | 63.0 | 63.2 | 2.0 | 3.0 | 4.7 | 5.8 |
| 75 | 75.0 | 75.3 | 2.3 | 3.6 | 5.6 | 6.8 |
| 90 | 90.0 | 90.3 | 2.8 | 4.3 | 6.7 | 8.2 |
| Nominal Size mm | Outside Diameter mm |  | Wall Thickness mm - Design Coefficient C=2.0 |  |  |  |
|  |  |  | Series 20 | Series 12.5 | Series 8 | Series 6.3 |
|  | Min. | Max | $6 \mathrm{Kg} / \mathrm{cm}^{2}$ | $10 \mathrm{Kg} / \mathrm{cm}^{2}$ | $16 \mathrm{Kg} / \mathrm{cm}^{2}$ | $20 \mathrm{Kg} / \mathrm{cm}^{2}$ |
| 110 | 110.0 | 110.3 | 2.7 | 4.2 | 6.6 | 8.1 |
| 160 | 160.0 | 160.4 | 4.0 | 6.2 | 9.5 | 11.8 |
| 200 | 200.0 | 200.4 | 4.9 | 7.7 | 11.9 | 14.7 |
| 250 | 250.0 | 250.5 | 6.2 | 9.6 | 14.8 | 18.4 |
| 315 | 315.0 | 315.6 | 7.7 | 12.1 | 18.7 | 23.2 |
| 400 | 400.0 | 400.7 | 9.8 | 15.3 | 23.7 | 29.4 |

ASTM D 1785

| Nominal <br> Size <br> Inch | Outside Diameter <br> mm |  | Wall Thickness mm |  |  |  |  |
| :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: |
|  | Min. | Max | Schedule 40 |  |  | Schedule 80 |  |
|  | 21.24 | 21.44 | 2.77 | 3.28 | 3.73 | 4.24 |  |
| $1 / 2$ | 26.57 | 26.77 | 2.87 | 3.38 | 3.91 | 4.42 |  |
| $3 / 4 "$ | 33.27 | 33.53 | 3.38 | 3.89 | 4.55 | 5.08 |  |
| $1 "$ | 42.03 | 42.29 | 3.56 | 4.06 | 4.85 | 5.44 |  |
| $11 / 4 "$ | 48.11 | 48.41 | 3.68 | 4.19 | 5.08 | 5.69 |  |
| $11 / 2^{\prime \prime}$ | 60.17 | 60.47 | 3.91 | 4.42 | 5.54 | 6.20 |  |
| $2 "$ | 114.07 | 114.53 | 6.02 | 6.73 | 8.56 | 9.58 |  |
| $4 "$ |  |  |  |  | Max |  |  |

Length : 4, 5.8 \& 6 Meters
Colour : White / Grey
Socket : Solvent / Rubber

## uPVC Pressure Fittings for Drinking / Irrigation Water

## DIN 8063



20, 25, 32, 40, 50, 63
75, 90, 110


End Cap
20, 25, 32, 40, 50, 63


Male Adapter Plastic threads $20 x^{1} / 2^{\prime \prime}, 25 x^{3} / 4^{\prime \prime}, 32 x 1^{\prime \prime}$, $40 \times 1 \frac{11}{4} 4^{\prime \prime}, 50 \times 1 \frac{11}{2} 2^{\prime \prime}, 63 \times 2 "$


Threaded Elbow $90^{\circ}$
$20 x 1 / 2 ", 25 x 1 / 2 ", 25 x^{3} / 4$ ", $32 \times 3 / 4$ ", $32 \times 1$ "


20, 25, 32, 40, 50, 63
75, 90, 110


Saddle Clip
20, 25, 32


Male Adapter Ni plated Bronze threads $25 x^{3} / 4 ", 32 \times 1^{\prime \prime}$ $40 \times 1^{\prime \prime}, 40 \times 1 \frac{1}{4} 4^{\prime \prime}$ $50 \times 1 \frac{1}{4} 4^{\prime \prime}, 50 \times 1 \frac{1}{2} 2^{\prime \prime}$ $63 \times 1 \frac{1}{1} 2 ", 63 \times 2$ "


Threaded Tee
$20 x^{1 / 2}{ }^{\prime \prime}, 25 x^{1 / 2} 2^{\prime \prime}, 25 x^{3} / 4 "$,
$32 x 3 / 4 ", 32 x 1^{\prime \prime}$
 25


Female Adapter Plastic threads $40 \times 1 \frac{1 / 4 ", 50 \times 11 / 2 " \text {, }}{}$ $63 \times 2$ "


Reducer Bush
25x20, 32x20, 32x25 $40 \times 25,40 \times 32,50 \times 32$ $50 \times 40,63 \times 32,63 \times 50$ $75 \times 63,90 \times 75,110 \times 90$

$20,25,32,40,50,63$ 75, 90, 110
 $63 \times 20,63 \times 25,63 \times 32$, $63 \times 40,63 \times 50$


Female Adapter Ni plated Bronze threads $20 x^{1} / 2 ", 25 x^{1} / 2$ ", $25 x^{3} / 4^{\prime \prime}, 32 x^{3} / 4^{\prime \prime}, 32 x 1^{\prime \prime}$ $40 \times 1$ ", $40 \times 1 \frac{1 / 4}{4}$ $50 \times 1 \frac{1 / 4 ", 50 \times 11 / 2 " ~}{2}$ $63 \times 11 / 2 ", 63 \times 2$ "


Threaded Reducer Bush $25 x^{1 / 2 "} 2^{\prime \prime} 32 x^{1} / 2^{\prime \prime}, 32 x^{3} / 4^{\prime \prime}$, $40 \times 3 / 4$ ", $40 \times 1^{\prime \prime}, 50 \times 1^{\prime \prime}$ $50 \times 1 \frac{1}{4} 4^{\prime \prime}, 63 \times 1 \frac{1}{2},{ }^{\prime \prime}$

## NIC uPVC

## Sewerage \& Drainage System

"NIC PLASTICS" uPVC sewerage and drainage system is used extensively underground and inside building. uPVC piping system do not allow any leakage or seepage of sewage and thus prevent escape of harmful bacteria and viruses into environment. uPVC piping do not react to soil contaminants or acidity nor the waste water or the sewage passing through it. In addition, smooth \& uniform surface of uPVC piping gives better hydraulic flow and fewer blockages.

Typical applications: Building sewers and underground building drains for home and industry, building storm sewers for home and industry, disposal fields for septic tank drains and leaching systems, subsoil drains for lowland and surface water drainage, sewer mains and sewer service.

Properties of uPVC Pipes

| - Vicat Softening Temperature @ 1 Kg . Load | $85^{\circ} \mathrm{C}$ |
| :--- | :--- |
| - Vicat Softening Temperature @ 5 Kg . Load | $80^{\circ} \mathrm{C}$ |
| - Specific Gravity | $\approx 1.45 \mathrm{gram} / \mathrm{cm}^{3}$ |
| - Water Absorption | less than $4 \mathrm{mg} / \mathrm{cm}^{2}$ |

"NIC PLASTICS" uPVC Pipes are available in three type of sockets. This socket helps in connecting one pipe with another

## uPVC Sewerage \& Drainage Pipe Joints

Solvent joint socket
Diameter 20 mm to 400 mm


Rubber joint socket
O Ring - System BL
Diameter 50 mm to 250 mm


Rubber joint socket
Anger Ring - System 3S
Diameter 110 mm to 400 mm


## uPVC Pipes for Sewerage, Drainage, Ventilation \& Rain Water

## 1. DIN STANDARD

| Nominal Size mm | Outside Diameter mm |  | Wall Thickness mm |  |  |  |  |
| :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: |
|  |  |  | $\begin{aligned} & \text { DIN } 8062 \\ & 4 \mathrm{Kg} / \mathrm{cm}^{2} \end{aligned}$ | $\begin{aligned} & \text { DIN } 8062 \\ & 6 \mathrm{Kg} / \mathrm{cm}^{2} \end{aligned}$ | $\begin{gathered} \text { DIN } \\ 19534 \end{gathered}$ | $\begin{gathered} \text { DIN } \\ 19531 \end{gathered}$ | Special |
|  | Min. | Max |  |  |  |  |  |
| 50 | 50.0 | 50.2 |  | 1.8 |  | 1.8 | 2.2 |
| 63 | 63.0 | 63.2 |  | 1.9 |  |  |  |
| 75 | 75.0 | 75.3 | 1.8 | 2.2 |  | 1.8 | 2.6 |
| 90 | 90.0 | 90.3 | 1.8 | 2.7 |  |  | 4.5 |
| 110 | 110.0 | 110.3 | 2.2 | 3.2 | 3.0 | 2.2 \& 3.0 | 1.8 |
| 160 | 160.0 | 160.4 | 3.2 | 4.7 | 3.6 | 3.2 \& 3.6 | 2.8 |
| 200 | 200.0 | 200.4 | 4.0 | 5.9 | 4.5 |  |  |
| 250 | 250.0 | 250.5 | 4.9 | 7.3 | 6.1 |  |  |
| 315 | 315.0 | 315.6 | 6.2 | 9.2 | 7.7 |  |  |
| 400 | 400.0 | 400.7 | 7.9 | 11.7 | 9.8 |  |  |

Length : 4, $5.8 \& 6$ Meters
Colour : Light Grey / Golden Brown

## 2. BRITISH STANDARD

| Nominal Size Inch | Outside Diameter mm |  | Wall Thickness mm |  |  |  |  |  |  |  |  |
| :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: |
|  |  |  | BS EN 1329-1 |  | BS EN 1401-1 |  |  | BS 5255 | BS 4514 | BS 4660 | BS 5481 |
|  | Min. | Max | B | BO | SDR51 <br> SN2 | SDR41 <br> SN4 | SDR34 SN8 |  |  |  |  |
| - | 32.0 | 32.2 | 3.0 |  |  |  |  |  |  |  |  |
| 1 1/4" | 36.2 | 36.5 | 3.0 |  |  |  |  | 1.8 |  |  |  |
| - | 40.0 | 40.2 | 3.0 |  |  |  |  |  |  |  |  |
| 1 1/2" | 42.8 | 43.1 | 3.0 |  |  |  |  | 1.9 |  |  |  |
| - | 50.0 | 50.2 | 3.0 |  |  |  |  |  |  |  |  |
| 2" | 55.8 | 56.1 | 3.0 |  |  |  |  | 2.0 |  |  |  |
| - | 75.0 | 75.3 | 3.0 | 3.0 |  |  |  |  |  |  |  |
| 3" | 82.4 | 82.8 | 3.0 | 3.0 |  |  |  |  | 3.0 |  |  |
| 4" | 110.0 | 110.3 | 3.2 | 3.2 |  | 3.2 | 3.2 |  | 3.2 | 3.2 |  |
| $6{ }^{\prime \prime}$ | 160.0 | 160.4 | 3.2 | 4.0 | 3.2 | 4.0 | 4.7 |  | 3.3 | 4.1 |  |
| 8" | 200.0 | 200.4 | 3.9 | 4.9 | 3.9 | 4.9 | 5.9 |  |  |  | 4.9 |
| 10" | 250.0 | 250.5 | 4.9 | 6.2 | 4.9 | 6.2 | 7.3 |  |  |  | 6.1 |
| 12" | 315.0 | 315.6 | 6.2 | 7.7 | 6.2 | 7.7 | 9.2 |  |  |  | 7.7 |
| 16" | 400.0 | 400.7 |  |  | 7.9 | 9.8 | 11.7 |  |  |  | 9.8 |

Length : 4, $5.8 \& 6$ Meters
Colour : Light Grey / Golden Brown
Note : Non-standard colour, length and sizes can be manufactured.

## uPVC Sewerage Fitting for Inside Building Installatoins

As per BS 4660 \& exceeds requirements of DIN 19531 / 19534, Suitable to use with all DIN \& BS pipes of "NIC PLASTICS"


All above fittings are also available in Light Grey colour for inside building installation.

## uPVC Sewerage Fitting for Inside Building Installation

As per DIN 19531 \& exceeds requirements of DIN 19531 / 19534
Suitable to use with all DIN standard pipes of "NIC PLASTICS"


Short Coupler Solvent Socket 50mm


Elbow $45^{\circ}$ Rubber Socket $50 \& 75 \mathrm{~mm}$



Elbow $87.5^{\circ}$ Rubber Socket $50 \& 75 \mathrm{~mm}$


Elbow $45^{\circ}$
Solvent Socket 50 \& 75mm




## uPVC Sewerage Fitting for Inside Building Installatoins

As per DIN 19531 \& exceeds requirements of DIN 19531 / 19534
Suitable to use with all DIN standard pipes of "NIC PLASTICS"



Floor Trap with Extention \& Cover


## uPVC Sewerage Fitting for Inside Building Installatoins

2" (65mm) as per BS 5255 \& EN 1329-1 \& 3" (82mm) as per BS 4514 Suitable to use with BS 5255, EN 1329-1 \& BS 4514 pipes of "NIC PLASTICS"


## British Standard Pipes

| Nominal Size <br> (Inch) | Outside Diameter (mm) |  |  | Wall Thickness (mm) |  |  |
| :---: | :---: | :---: | :---: | :---: | :---: | :---: |
|  | min. | max. | BS 5255 | BS 4514 | EN 1329-1 | Special |
| $2^{\prime \prime}$ | 55.75 | 56.05 | 2.0 |  | 3.0 |  |
| $3^{\prime \prime}$ | 82.40 | 82.80 |  | 3.2 |  | 2.2 |



400×110mm

## uPVC Inspection Chamber BS EN13598-1 (Cleanout / Sampling / Access Chamber)

The Property chamber $400 \times 110 \mathrm{~mm}$ and $400 \times 160 \mathrm{~mm}$ are injection molded from uPVC with three inlet and one outlet, all designed to prevent deposition of solids. All four sides have rubber seals to provide leak proof joint with connecting uPVC pipes of outer diameter 110 mm and 160 mm , all rubber seals are designed for 4bar pressure. One can use socket plug to close one of the branches. Top Shaft (Riser Pipe) 400X7.9mm, 1meter height supplied to raise the height. Riser pipe length can be supplied as per customer's requirement.

## Benefits and Features

- Economical to purchase, install and maintain.
- Reduced installation time and costs when compared to brick and concrete manholes.
- Angular adjustments for a neat finish on sloped areas.
- Allows safe and convenient cleaning, rodding and CCTV access.
- Increased flow characteristics designed by computer aided design.




## Site work

Clean 110 mm or 160 mm pipes having chamfered end and apply the lubricant then push directly into the required inlets, adaptors are not necessary. Use socket plug to close one of the branches, if don't have pipe connection.

The property chamber is bedded either direct on the trench bottom or on granular material or concrete. Selected backfill is then hand packed and rammed firmly around the chamber until adequate support is achieved.

The chamber is not designed to withstand heavy traffic loads, particularly during construction, and care should be exercised at this stage. A concrete collar formed in site maybe the most effective means of providing such protection.

Where wheel loads in excess of 1 metric Ton is expected, a heavier duty cover should be fitted and additional support should be provided. This should consist of either a concrete ring or a full concrete bed and surround.

Both $400 \times 110 \mathrm{~mm}$ and $400 \times 160 \mathrm{~mm}$ chambers are available as a base only. At site top riser shaft with sealing ring is assembled.

## Installation details

- Excavate the hole for the chamber allowing sufficient working space around the outside of the chamber.
- Install the chamber base unit to the correct invert level and orientation. Bedding material should be used to give firm support to the base of the chamber, which should be installed with its top edge as level as possible.
- Pipe work should be connected to the main run and any of the side branches at this stage.
- Backfill in 150mm layers of selected as-dug or granular material, well compacted, as work proceeds.
- The chamber unit is built up to the required depth using standard top shaft of uPVC pipe diameter $400 \times 7.9 \mathrm{~mm}$, having 1000 mm height. The required combination of top shaft should be planned before work commences.
- To fit the first top shaft, locate the shaft seal by positioning the supplied sealing ring on the inside of the groove of the shaft, make sure that the thick end of ring is placed towards inner side of shaft socket - do not use lubricant.
- Clean and Lubricate the spigot on the chamber body and position the shaft centrally on the chamber. Push the shaft downwards until fully located.
- Backfill in 150 mm layers of selected as-dug or granular material, well compacted, as work proceeds.


## NIC uPVC

## Cable Ducts \& Accessories

"NIC PLASTICS" uPVC cable ducts and accessories meets all requirements of local governmental bodies like MOC, NHA \& MEW. "NIC PLASTICS" uPVC cable ducts are tested from time to time by third party and they are approved by all concern local governmental bodies.

## uPVC Cable Ducts

| Nominal Size mm | Outside Diameter mm |  | Wall Thickness mm |  |  |  |  |  |
| :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: |
|  |  |  | $\begin{gathered} \text { MOC \& } \\ \text { NHA } \end{gathered}$ | MEW | MEW Crossing Road | DIN 8062 <br> $4 \mathrm{Kg} / \mathrm{cm}^{2}$ | DIN 8062 <br> $6 \mathrm{Kg} / \mathrm{cm}^{2}$ | Duct |
|  | Min. | Max |  |  |  |  |  |  |
| 50 | 50.0 | 50.2 | 3.0 |  | 3.0 |  | 1.8 | 2.2 |
| 75 | 75.0 | 75.3 |  | 2.6 | 3.6 | 1.8 | 2.2 | 2.2 |
| 90 | 90.0 | 90.3 | 4.5 |  |  | 1.8 | 2.7 |  |
| 110 | 110.0 | 110.3 | 4.5 | 3.2 | 4.5 | 2.2 | 3.2 | 2.2 |
| 160 | 160.0 | 160.4 | 5.0 | 3.6 | 5.0 | 3.2 | 4.7 | 3.2 |
| 200 | 200.0 | 200.4 |  | 5.0 | 7.7 | 4.0 | 5.9 | 4.5 |
| 250 | 250.0 | 250.5 |  |  |  | 4.9 | 7.3 | 6.1 |
| 315 | 315.0 | 315.6 |  | 7.7 | 12.1 | 6.2 | 9.2 |  |
| 400 | 400.0 | 400.7 |  |  |  | 7.9 | 11.7 |  |

Length: 4, 5.8 \& 6 Meters
Colour: Light Grey
Socket: Solvent socket
Note: Non-standard colour, length and sizes can be manufactured.

## uPVC Cable Duct Accessories



Pipe Plug $110,160 \& 200 \mathrm{~mm}$


Scoket Plug 110,160 \& 200 mm

$50,75,110,160 \& 200 \mathrm{~mm}$



All above fittings are in Light Grey colour


## NIC uPVC

## Conduit Pipes \& Accessories

"NIC PLASTICS" uPVC conduit pipes and accessories are non corroding unlike steel conduit system. uPVC conduit system is self extinguishing. uPVC conduit system is very easy to install and it is very economical. uPVC conduit system has very good insulation property compared to other conduit systems.
uPVC Conduit Pipes
As per BSEN 50086, BS 6099/2 \& KSS 230 \& 231

| Nominal <br> Size (OD) <br> mm | Light (Yellow) |  | Medium (Blue) <br> Inside <br> Diameter |  | Wall. <br> Thickness | Min. <br> Inside <br> Diameter |
| :---: | :---: | :---: | :---: | :---: | :---: | :---: | | Weavy (Red) <br> Thickness |  | Min. <br> Inside <br> Diameter | Wall. <br> Thickness |
| :---: | :---: | :---: | :---: |
| 20 |  |  |  |

Length: 2, 9, 3 Meters
Colour: Black, Gray
Socket: Solvent socket.

## Notes:

1. Conduit dimensions are as per BS 6099 except size 38 mm .
2. Size 38 mm is non standard size, but 38 mm pipe meets all requirements of Kuwaiti and British standards except size.
3. Light (yellow),Medium (Blue) \& Heavy (Red) are groups, made based on thickness of conduits, but all three grounps meets requirements of Kuwaiti and British Standards.
4. Normally pipes are supplied with integrated sockets, but pipes without integrated socket (plain ends) can be manufactured on request.
5. Non - standard colour, length and size can be manufactured request.

## uPVC Conduit Pipes \& Accessories

As per BS 4607 \& Kss 320 \& 231


2BA \& M4 threads $20 \& 25 \mathrm{~mm}$



Feamle Adapter \& nut 20,25.32
$38 \& 50 \mathrm{~mm}$



Junction Box 3 - Way

2BA \& M4 threads 20 \& 25 mm


Double Female Adapter \& Nuts

20 mm


65 mm
uPVC Electrical Accessories
As per BS 4607 \& Kss 320 \& 231



Switch Box One Gang
M4 threads $7{ }^{7 \times 7}{ }^{\prime \prime}$


Adaptable Boxes $4 " x 4^{\prime \prime} \times 3^{\prime \prime}, 4 " \times 6$ " $\times 3^{3 ",}$ $6 " \times 6$ " $3^{\prime \prime}$


Square Junction Box 2 - Way Angel $32 \& 38 \mathrm{~mm}$


Long Radious Bends $20,25,32,38 \& 50 \mathrm{~mm}$


Squrare Lid
$7 " x 7{ }^{7}$


Bending Spring 20,25 Galvanized


Square Junction Box 2 - Way Thru $32 \& 38 \mathrm{~mm}$


Switch Box Two Grang
M4 threads $7{ }^{7 \times 14}$


Steel Insert Clips 4M Threads Galvanized


Square Juction Box 3 - Way 32 \& 38 mm


Rectangular Lid
$7{ }^{7 \times 14}{ }^{14}$


Square Juction Box 4 - Way 32 \& 38 mm

All above fittings are also available in White colour

## Sales Outlet



## Main Administration Shuwaikh

Tel: 24642100
Kuwait Hotline: 1844555
Ceramics Sales: 24836564
Working Hours*:
Sunday - Thursday
7:30am-3:00pm


## Industrial Shuwaikh Showroom

Industrial Shuwaikh2 - Block1 Area 92 - Al-Zaben Complex Shops : 12,13,14
Tel. : 24642101/2/3/4/9
Fax : 24642110
Working Hours*:
Saturday - Thursday
7:00am-9:00pm

For any sales inquiry: Fax: +965 24642063 - Email: sales@nicbm.com

* Working hours are subject to change according to holidays and occasions

(O) National_Industries


Suggestions: +965 99001150


- National Industries

