

# **NIC Plastics**







PPR - uPVC - cPVC



# **NIC Products** Interlock & Yard Tiles Limestone Plastics Cement Cladding Bricks LED Lights Dry Mortar Ready Mix Ceramics فورتکس FORTEX Benches & Flower Pots White Blocks Paints THICK NEEDS الكارة اللوثاة Cladding Concrete Pipes HDPE NI Panels

## introduction

"NIC PLASTIC" factory was established in 1982 in response to the ever increasing demand in Kuwait and neighbouring countries. This factory is considered one of the largest in the Middle East, with an annual production capacity reaching 11,500 tones of uPVC pipes, and 500 tones fittings. NIC plastic pipes ranges from 16 to 400 mm., and are produced in accordance with international standard including: German (DIN), British (BS), American (ASTM), European Standard(EN), Saudi Arabia and Kuwait standards. NIC Plastic is capable of producing its products to other standards when required by our clients.

NIC Plastic factory produces the following Products catogaries:

<b>NIC PPR</b> Wate	er Piping System for hot & cold water	
	t & Cold Water Piping	
	ter Piping System	
	werage & Drainage System	
	ble Ducts & Accessories	
	nduit Pines & Accessories	

### **NIC PPR**

### **Water Piping System**

#### For hot & cold water

Polypropylene Random copolymer (PPR) system «NIC PPR» is ideal for all potable water piping requirements in typical residential (single and multistory), motel/hotel, mobile home, site offices, manufactured housing, Green houses, farms, light commercial and institutional structures. Typical uses of PPR pipes are as follows.

- 1. Hot and cold water pressure pipes.
- 2. Drinking water pressure pipes. (potable water)
- 3. Heating, air-conditioning & chilled water pressure pipes.
- 4. Irrigation pipes for green houses, garden and farms.
- 5. Compressed air conveying pipes.
- 6. Industrial Fluid conveying pipes.

#### **Properties of PPR / PPR-CT**

Property	Value	Unit	Standard
Density	0.91	g/cm³	DIN 53479
Vicat Softening Temperature	≥ 125	°C	ASTM D1525
Co-efficient of thermal expansion	≤ 1.5X10 <sup>-4</sup>	K <sup>-1</sup>	DIN 53752
Thermal Conductivity	≤ 0.23	W/Km	DIN 52612-1
Tensile Strength	≥ 25	MPa	ASTM D 638
Heat Reversion	≤ 2	%	DIN 8078
Impact Resistance	Comply		DIN 8078

#### **Advantages of PPR**

- 1. Provides high resistance to chemicals, acids and other materials like lime and cement with which pipes may come into contact.
- 2. Poor electrical conductor, so pipes are not damaged by stray currents.
- 3. Excellent noise damping property, which is useful in places like hotels and hospitals.
- 4. Low thermal conductivity prevents heat loss when used in heating or cooling system.
- 5. Non toxic and complies with relevant international standards to use with drinking water.
- 6. Very smooth inner surface prevents pressure loss and also prevents sedimentary crusting inside pipe.
- 7. Light weight so easy to install and welding gives perfect leak proof joint.

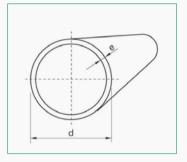
#### **Quality Standards.**

Pipes as per DIN 8077, DIN 8078, ISO 15874-2 Fittings as per DIN 16962, ISO 15874-3, ISO 21003-3 Quality System as per BS EN ISO 9001 : 2015

Color - Green, Blue or any color as per customer requirement.







Color - Green, Blue or any color as per customer requirement.

#### **PPR Pipes**

as per DIN 8077, DIN 8078, ISO 15874-2

"NIC PPR" pipe sizes and wall thickness as per DIN 8077

	PP - R				
	PN 16	PN 20	PN 25		
Pipe Size	S 3.2	S 2.5	S 2.0		
OD (mm)	SDR 7.4	SDR 6.0	SDR 5.0		
20	2.8	3.4	4.1		
25	3.5	4.2	5.1		
32	4.4	5.4	6.5		
40	5.5	6.7	8.1		
50	6.9	8.3	10.1		
63	8.6	10.5	12.7		
75	10.3	12.5	15.1		
90	12.3	15.0	18.1		
110	15.1	18.3	22.1		
160	21.9	26.6	32.1		

PP - RCT				
PN 20	PN 25			
S 3.2	S 2.5			
SDR 7.4	SDR 6.0			
2.8	3.4			
3.5	4.2			
4.4	5.4			
5.5	6.7			
6.9	8.3			
8.6	10.5			
10.3	12.5			
12.3	15.0			
15.1	18.3			
21.9	26.6			

To ensure long service life of "NIC PPR" pipes, it is necessary to refer following table, which is based on DIN 8077:

Allowable working pressure bars

			PP - R			PP -	RCT
		PN 16	PN 20	PN 25		PN 20	PN 25
	Service	S 3.2	S 2.5	S 2.0		S 3.2	S 2.5
Temp	Life	SDR 7.4	SDR 6.0	SDR 5.0		SDR 7.4	SDR 6.0
°C	Years	1	Allowable	working pre	es	sure - BAF	1
20	50	20.4	25.7	32.4		24.3	30.6
20	100	19.9	25.0	31.5		24.0	30.2
20	50	17.2	21.7	27.4		20.9	26.4
30	100	16.8	21.1	26.6		20.6	26.0
40	50	14.5	18.3	23.1		17.9	22.6
40	100	14.1	17.8	22.4		17.6	22.2
50	50	12.2	15.4	19.4		15.2	19.2
50	100	11.8	14.9	18.8		15.0	18.9
60	25	10.5	13.3	16.7		13.1	16.5
00	50	10.2	12.9	16.2		12.8	16.2
70	25	8.0	10.0	12.7		10.9	13.8
70	50	6.7	8.5	10.7		10.7	13.5
80	10	6.4	8.1	10.2		9.3	11.7
80	25	5.1	6.5	8.1		9.1	11.4
95	5	4.1	5.2	6.5		7.1	8.9
110	1	3.4	4.3	5.5		6.9	8.7

#### PPR Fittings - PN: 25 Bars

#### "NIC PPR" Fittings as per DIN 16962, EN ISO 15874-3, ISO 21003-3



**Elbow 90º** 20, 25, 32, 40, 50, 63, 75, 110



**Equal Tee** 20, 25, 32, 40, 50, 63, 75, 110



**Socket** 20, 25, 32, 40, 50, 63, 75, 110



**End Cap** 20, 25, 32, 40, 50, 63, 75



Cross Over 20, 25, 32



Tee Adapter Female Threads 20X½", 25X½", 25X¾", 32X¾", 32X1"



Female Adapter 20X½", 25X½", 25X¾", 32X1", 40X1¼", 50X1½", 63X2"



Tee Reducing 25×20, 32×20, 32×25, 40×25, 40×32, 50×25, 50×32, 50×40, 63×25, 63×32, 63×50



Male Adapter 20X½", 25X½", 25X¾", 32X1", 40X1¼", 50X1½", 63X2"



**Reduced Socket** 25X20, 32X20, 32X25, 40X25, 40X32, 50X25, 50X32, 50X40, 63X25, 63X32, 63X40, 63X50 75X32, 75X40, 75X50, 75X63



Union Plastic Threads 20, 25, 32



Union Adapter Male Threads 20×½", 25×½", 25×¾", 32×1", 40×1¼", 50×1½", 63×2"



Union Adapter Female Threads 20X½", 25X½", 32X1", 40X1¼", 50X1½", 63X2"



Elbow Adapter Male Theards 25X½", 25X¾", 32X¾"



Elbow 45<sup>0</sup> 20, 25, 32, 40, 50, 63, 110



Tee Adapter Male Theards 25X½", 32X¾"



Body for Gate/ Concealed Valve 25X<sup>3</sup>/<sub>4</sub>", 32X<sup>3</sup>/<sub>4</sub>", 32X1"



Slanted Valve 25, 32



Elbow Adapter Female Threads 20X½", 25X½", 25X¾", 32X¾", 32X1"



Wall mount double elbow 32X3/4"



Pipe Cutter 20 to 32



Welding Device 20 to 63



Distributor 63X32

### NIC cPVC / PVC-C

#### **Hot & Cold Water Piping**

"NIC PLASTICS" cPVC systems are ideal for all potable water piping requirements in typical residential (single and multi-family), motel/hotel, mobile home, site offices, manufactured housing, light commercial, and institutional structures.

The hot water from the heater will not affect the cPVC. So, cPVC systems is ideal for both hot and cold water lines. Generally, it is not necessary to insulate cPVC pipes to prevent heat loss from hot water piping, due to very low coefficient of thermal conductivity of cPVC compared to metallic materials.

cPVC can easily withstand the ultraviolet exposure commonly experienced during the construction phase of a project. If cPVC is used in above-ground, outdoor applications, protection from ultraviolet attack can be achieved by shielding or by painting the system with an exterior-grade latex paint.

When using cPVC with joints under slab, YOU MUST PRESSURE TEST THE SYSTEM BEFORE POURING THE SLAB. Also, it is wise to use 1" foam insulation pipe sleeve at changes in direction, where the pipe comes out of the slab, and at construction joints. The pipe should be evenly supported in smooth bottom trenches. The backfill should be free of rocks and debris.

In areas where there is a likelihood that stresses or impact abuse will occur, cPVC fittings with Bronze nickel plated threads are recommended. Such application examples are bath tub fillers, showerheads, and outside sillcocks. However, for closets, lavatories, and sinks ... cPVC fittings with plastic threads can also be used. Use of Teflon® tape is recommended over threads of cPVC fittings.

#### **Properties of cPVC Pipes**

Vicat Softening Temperature @ 1 Kg. Load	>119°C
Vicat Softening Temperature @ 5 Kg. Load	>110°C
Tensile strength @ 20 °C	500 Kg/cm² (minimum)
Specific Gravity	1.55 gram/cm <sup>3</sup>
Water Absorption	less than 4 mg/cm <sup>2</sup>

#### **Benefits**

- 1. cPVC is suitable for hot water coming from water heater and is also suitable for cold potable water.
- 2. cPVC is extremely quiet due to the polymeric structure of the product. Also, noise associated with water hammer is approximately 1/3 the intensity of copper or steel. cPVC systems are virtually silent.
- cPVC is safe for drinking water. cPVC is also resistant to chemicals used in disinfecting potable water, ensuring long life of pipe.
- 4. cPVC does not corrode or accumulate material deposits. Due to smooth surface friction loss is very low.
- 5. Unlike PP/PE and other plastics, cPVC will not burn without a significant external flame source. Once a flame source is removed, cPVC will not sustain combustion.
- 6. cPVC is easy to cut with tubing cutter, a power saw, handsaw or a ratchet cutter. cPVC pipes and fittings are joined easily with help of solvent cement, without need of special heating or fusion equipments required with PP or PE.

#### **cPVC Pressure Pipes for Hot & Cold Water**

#### 1. DIN 8079 / DIN 8080, ISO 15877 & KS 881

Nominal	Outside Diameter			Wall Thickness mm	
Size	m	m	Series 6.3	Series 5	Series 4
mm	Min.	Max	PN 16	PN 20	PN 25
20	20.0	20.2	1.5	1.9	2.3
25	25.0	25.2	1.9	2.3	2.8
32	32.0	32.2	2.4	2.9	3.6
40	40.0	40.2	3.0	3.7	4.5
50	50.0	50.2	3.7	4.6	5.6
63	63.0	63.2	4.7	5.8	7.1
75	75.0	75.3	5.6	6.8	8.4
90	90.0	90.3	6.7	8.2	10.1
110	110.0	110.3	8.1	10.0	12.3
160	160.0	160.4	11.8	14.6	17.9

Length: 4 Meters Color: Light Yellow Socket: Nil Note: Non-standard color, length and sizes can be manufactured.

#### 2. ASTM F 441

Nominal Size	Outside Diameter mm		Wall Thickness mm			
	Outside Diameter mm		Sched	ule 40	Schedule 80	
Inch	Min.	Max	Min.	Max	Min.	Max
1/2"	21.24	21.44	2.77	3.28	3.73	4.24
3/,"	26.57	26.77	2.87	3.38	3.91	4.42
1"	33.27	33.53	3.38	3.89	4.55	5.08
11⁄4"	42.03	42.29	3.56	4.06	4.85	5.44
1½"	48.11	48.41	3.68	4.19	5.08	5.69
2"	60.17	60.47	3.91	4.42	5.54	6.20

Length: 4 Meters Color: Grey Socket: Nil

Note: Non-standard color, length and sizes can be manufactured.

It is important to select appropriate pipe series according to temperature and working pressure. Please use following table with details taken from DIN 8079.

		Allowable working pressure bar				
Temperature °C	Years of Service	Series 6.3 PN 16	Series 5 PN 20	Series 4 PN 25		
20	50	16.0	20.0	25.0		
20	100	15.5	19.5	24.5		
40	50	11.3	14.2	17.9		
40	100	10.9	13.8	17.3		
60	25	7.3	9.2	11.6		
00	50	7.0	8.8	11.4		
80	5	4.2	5.2	6.6		
00	10	3.9	4.9	6.2		
95	1	2.3	2.9	3.6		
90	2	2.1	2.7	3.4		

#### **cPVC Pressure Fittings for Hot & Cold Water**

#### DIN 8079 / DIN 8080, ISO 15877-3



Coupler 20, 25, 32, 40, 50, 63 75, 90, 110



Elbow 90<sup>O</sup>
20, 25, 32, 40, 50, 63
75, 90, 110



Elbow 45<sup>O</sup>
20, 25, 32, 40, 50, 63
75, 90, 110



Tee 20, 25, 32, 40, 50, 63 75, 90, 110



End Cap 20, 25, 32, 40, 50, 63



Saddle Clip 20, 25, 32



Cross Over



Reduced Tee 63x20, 63x25, 63x32, 63x40, 63x50



Male Adapter Plastic threads 20x<sup>1</sup>/<sub>2</sub>", 25x<sup>3</sup>/<sub>4</sub>" 32x1", 40x1<sup>1</sup>/<sub>4</sub>" 50x1<sup>1</sup>/<sub>2</sub>", 63x2"



Male Adapter
Ni Plated Bronze Threads
25x<sup>3</sup>/<sub>4</sub>", 32x1"
40x1", 40x11/<sub>4</sub>"
50x11/<sub>4</sub>", 50x11/<sub>2</sub>"
63x11/<sub>2</sub>", 63x2"



Female Adapter Plastic threads 40x11/4", 50x11/2", 63x2"



Female Adapter
Ni Plated Bronze Threads
20x1/2", 25x1/2",
25x3/4", 32x3/4", 32x1"
40x1", 40x11/4"
50x11/4", 50x11/2"
63x11/2", 63x2"



Threaded Elbow 90° Ni Plated Bronze Threads 20x1/2", 25x1/2", 25x3/4", 32x3/4", 32x1"



Threaded Tee Ni Plated Bronze Threads 20x<sup>1</sup>/<sub>2</sub>", 25x<sup>1</sup>/<sub>2</sub>", 25x<sup>3</sup>/<sub>4</sub>", 32x<sup>3</sup>/<sub>4</sub>", 32x1"



Reducer Bush 25x20, 32x20, 32x25

25x20, 32x20, 32x25 40x25, 40x32, 50x32 50x40, 63x32, 63x50 75x63, 90x75, 110x90



Threaded Reducer Bush 25x<sup>1</sup>/<sub>2</sub>", 32x<sup>1</sup>/<sub>2</sub>", 32x<sup>3</sup>/<sub>4</sub>", 40x<sup>3</sup>/<sub>4</sub>", 40x1" 50x1", 50x1<sup>1</sup>/<sub>4</sub>", 63x1<sup>1</sup>/<sub>2</sub>"

### NIC uPVC / PVC U

#### **Water Piping System**

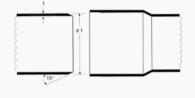
"NIC PLASTICS" uPVC systems are ideal for all potable water piping requirements in typical residential (single and multistory), motel/hotel, mobile home, site offices, manufactured housing, light commercial and institutional structures. "NIC PLASTICS" uPVC pressure piping system is also ideal for irrigation water supply system and fire fighting water supply system.

uPVC pressure piping system is used extensively underground and inside building. It can also be used in outdoor, above ground installation provided, such pipes and fittings are protected from exposure to direct sunlight.

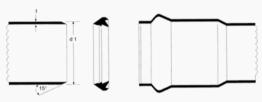
"NIC PLASTICS" uPVC piping system do not rust, scale or corrode. uPVC piping system are not chemically reactive with the drinking water they convey. Consequently, uPVC piping systems do not adversely affect water quality or taste. In general, uPVC pipes have been tested and certified in accordance with drinking water standards, for more than 35 years, around the world.

#### **Properties of uPVC Pipes**

Vicat Softening Temperature @ 1 Kg. Load	>85°C
Vicat Softening Temperature @ 5 Kg. Load	>80°C
Tensile strength @ 20°C	500 Kg/cm² (minimum)
Specific Gravity	1.45 gram/cm <sup>3</sup>
Water Absorption	less than 4 mg/cm <sup>2</sup>



Solvent joint socket Diameter 20mm to 400mm



Rubber joint socket (Anger Ring – System 3S) Diameter 75mm to 400xmm

#### **uPVC Pressure Pipes for Drinking / Irrigation Water**

#### 1. DIN 8061 / DIN 8062

Nominal	Outside	Diameter		Wall Thick	ness mm	
Size	m	ım	Series 25	Series 16.7	Series 10	Series 6.3
mm	Min.	Max	4 Kg/cm <sup>2</sup>	6 Kg/cm <sup>2</sup>	10 Kg/cm <sup>2</sup>	16 Kg/cm <sup>2</sup>
20	20.0	20.2				1.5
25	25.0	25.2			1.5	1.9
32	32.0	32.2			1.8	2.4
40	40.0	40.2			1.9	3.0
50	50.0	50.2		1.5	2.4	3.7
63	63.0	63.2		1.9	3.0	4.7
75	75.0	75.3	1.5	2.2	3.6	5.6
90	90.0	90.3	1.8	2.7	4.3	6.7
110	110.0	110.3	2.2	3.2	5.3	8.1
160	160.0	160.4	3.2	4.7	7.7	11.8
200	200.0	200.4	3.9	5.9	9.6	14.7
250	250.0	250.5	4.9	7.3	11.9	18.4
315	315.0	315.6	6.2	9.2	15.0	23.2
400	400.0	400.7	7.9	11.7	19.1	29.4

Length: 4, 5.8 & 6 Meters Colour: Grey

Socket : Solvent & Rubber (3S)

To ensure long service life of uPVC Pressure pipes, it is necessary to select series of pipe based on temperature. Following table is prepared from details given in standard DIN 8062:

		Allowable working pressure - bar					
Temperature °C	Years of Service	Series 25 4 Kg/cm <sup>2</sup>	Series 16.7 6 Kg/cm <sup>2</sup>	Series 10 10 Kg/cm <sup>2</sup>	Series 6.3 16 Kg/cm <sup>2</sup>		
20	50	4.0	6.0	10.0	16.0		
20	100	3.9	5.8	9.7	15.6		
30	25	3.3	4.9	8.2	13.2		
30	50	3.2	4.8	8.0	12.7		
40	25	2.5	3.7	6.2	9.9		
40	50	2.4	3.6	6.0	9.6		
<b>E</b> 0	10	1.8	2.7	4.6	7.3		
50	25	1.7	2.6	4.3	6.9		
00	10	1.1	1.7	2.8	4.5		
60	25	1.1	1.6	2.6	4.2		

### uPVC Pressure Pipes for Drinking / Irrigation Water

#### **BS EN ISO 1452**

Nominal	Outside Diameter		Wall Thickness mm – Design Coefficient C=2.5				
Size mm	m	ım	Series 16	Series 10	Series 6.3	Series 5	
***************************************	Min.	Max	6 Kg/cm <sup>2</sup>	10 Kg/cm <sup>2</sup>	16 Kg/cm <sup>2</sup>	20 Kg/cm <sup>2</sup>	
20	20.0	20.2			1.5	1.9	
25	25.0	25.2		1.5	1.9	2.3	
32	32.0	32.2		1.8	2.4	2.9	
40	40.0	40.2	1.5	1.9	3.0	3.7	
50	50.0	50.2	1.6	2.4	3.7	4.6	
63	63.0	63.2	2.0	3.0	4.7	5.8	
75	75.0	75.3	2.3	3.6	5.6	6.8	
90	90.0	90.3	2.8	4.3	6.7	8.2	

Nominal	Outside Diameter		Wall Thickness mm – Design Coefficient C=2.0					
Size mm	m	ım	Series 20	Series 12.5	Series 8	Series 6.3		
111111	Min.	Max	6 Kg/cm <sup>2</sup>	10 Kg/cm <sup>2</sup>	16 Kg/cm <sup>2</sup>	20 Kg/cm <sup>2</sup>		
110	110.0	110.3	2.7	4.2	6.6	8.1		
160	160.0	160.4	4.0	6.2	9.5	11.8		
200	200.0	200.4	4.9	7.7	11.9	14.7		
250	250.0	250.5	6.2	9.6	14.8	18.4		
315	315.0	315.6	7.7	12.1	18.7	23.2		
400	400.0	400.7	9.8	15.3	23.7	29.4		

#### **ASTM D 1785**

Nominal	Outside Diameter		Wall Thickness mm					
Size Inch	m	ım	Sched	lule 40	Sched	Schedule 80		
mon	Min.	Max	Min.	Max	Min.	Max		
1/2	21.24	21.44	2.77	3.28	3.73	4.24		
3/4"	26.57	26.77	2.87	3.38	3.91	4.42		
1"	33.27	33.53	3.38	3.89	4.55	5.08		
1 1/4"	42.03	42.29	3.56	4.06	4.85	5.44		
1 1/2"	48.11	48.41	3.68	4.19	5.08	5.69		
2"	60.17	60.47	3.91	4.42	5.54	6.20		
4"	114.07	114.53	6.02	6.73	8.56	9.58		

Length: 4, 5.8 & 6 Meters Colour: White

#### **uPVC Pressure Fittings for Drinking / Irrigation Water**

#### **DIN 8063, ISO 1452**



Coupler 20, 25, 32, 40, 50, 63 75, 90, 110



Elbow 90<sup>O</sup> 20, 25, 32, 40, 50, 63 75, 90, 110



Elbow 45<sup>O</sup>
20, 25, 32, 40, 50, 63
75, 90, 110



Tee 20, 25, 32, 40, 50, 63 75, 90, 110



End Cap 20, 25, 32, 40, 50, 63



Saddle Clip 20, 25, 32



Cross Over



Reduced Tee 63x20, 63x25, 63x32, 63x40, 63x50



Male Adapter Plastic threads 20x<sup>1</sup>/<sub>2</sub>", 25x<sup>3</sup>/<sub>4</sub>", 32x1", 40x1<sup>1</sup>/<sub>4</sub>", 50x1<sup>1</sup>/<sub>2</sub>", 63x2"



Male Adapter Ni plated Bronze threads 25x³/₄", 32x1" 40x1", 40x11/₄" 50x11/₄", 50x11/₂" 63x11/₂", 63x2"



Female Adapter Plastic threads 40x11/4", 50x11/2", 63x2"



Female Adapter Ni plated Bronze threads 20x1/2", 25x1/2", 25x3/4", 32x3/4", 32x1" 40x1", 40x11/4" 50x11/4", 50x11/2" 63x11/2", 63x2"



Threaded Elbow 90° 20x1/2", 25x1/2", 25x3/4", 32x3/4", 32x1"



Threaded Tee 20x1/2", 25x1/2", 25x3/4", 32x3/4", 32x1"



Reducer Bush 25x20, 32x20, 32x25 40x25, 40x32, 50x32 50x40, 63x32, 63x50 75x63, 90x75, 110x90



Threaded Reducer Bush 25x1/2", 32x1/2", 32x3/4", 40x3/4", 40x1", 50x1" 50x11/4", 63x11/2"

### NIC uPVC / PVC-U

#### **Sewerage & Drainage System**

"NIC PLASTICS" uPVC sewerage and drainage system is used extensively underground and inside building. uPVC piping system do not allow any leakage or seepage of sewage and thus prevent escape of harmful bacteria and viruses into environment. uPVC piping do not react to soil contaminants or acidity nor the waste water or the sewage passing through it. In addition, smooth & uniform surface of uPVC piping gives better hydraulic flow and fewer blockages.

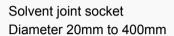
Typical applications: Building sewers and underground building drains for home and industry, building storm sewers for home and industry, disposal fields for septic tank drains and leaching systems, subsoil drains for lowland and surface water drainage, sewer mains and sewer service.

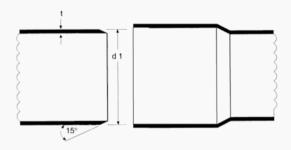
#### **Properties of uPVC Pipes**

Vicat Softening Temperature @ 1 Kg. Load	>85 °C
Vicat Softening Temperature @ 5 Kg. Load	>80 °C
Specific Gravity	≈1.45 gram/cm³
Water Absorption	less than 4 mg/cm <sup>2</sup>

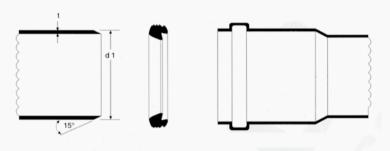
"NIC PLASTICS" uPVC Pipes are available in three type of sockets. This socket helps in connecting one pipe with another

### **uPVC Sewerage & Drainage Pipe Joints**

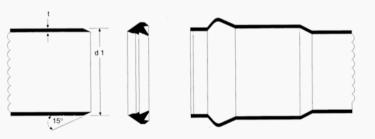




Rubber joint socket O Ring – System BL Diameter 50mm to 250mm



Rubber joint socket Anger Ring – System 3S Diameter 110 mm to 400mm



### uPVC Pipes for Sewerage, Drainage, Ventilation & Rain Water

#### 1. DIN STANDARD

Nominal	Outside Diameter		Wall Thickness mm						
Size mm		ım	DIN 8062	DIN 8062	DIN	DIN	Special		
111111	Min.	Max	4 Kg/cm <sup>2</sup>	6 Kg/cm <sup>2</sup>	19534	19531	•		
50	50.0	50.2		1.8		1.8	2.2		
63	63.0	63.2		1.9					
75	75.0	75.3	1.8	2.2		1.8	2.6		
90	90.0	90.3	1.8	2.7			4.5		
110	110.0	110.3	2.2	3.2	3.0	2.2 & 3.0	1.8		
160	160.0	160.4	3.2	4.7	3.6	3.2 & 3.6	2.8		
200	200.0	200.4	4.0	5.9	4.5				
250	250.0	250.5	4.9	7.3	6.1				
315	315.0	315.6	6.2	9.2	7.7				
400	400.0	400.7	7.9	11.7	9.8				

Length: 4, 5.8 & 6 Meters Colour: Light Grey / Golden Brown

#### 2. BRITISH STANDARD

Nominal	Outside I	Diameter		Wall Thickness				mm			
Size Inch	m	m	BS EN	1329-1	В	S EN 1401	-1	BS 5255	BS 4514	BS 4660	BS 5481
IIICII	Min.	Max	В	BD	SDR51	SDR41	SDR34				
					SN2	SN4	SN8				
-	32.0	32.2	3.0								
1 1/4"	36.2	36.5	3.0					1.8			
-	40.0	40.2	3.0								
1 1/2"	42.8	43.1	3.0					1.9			
-	50.0	50.2	3.0								
2"	55.8	56.1	3.0					2.0			
-	75.0	75.3	3.0	3.0							
3"	82.4	82.8	3.0	3.0					3.0		
4"	110.0	110.3	3.2	3.2		3.2	3.2		3.2	3.2	
6"	160.0	160.4	3.2	4.0	3.2	4.0	4.7		3.3	4.1	
8"	200.0	200.4	3.9	4.9	3.9	4.9	5.9				4.9
10"	250.0	250.5	4.9	6.2	4.9	6.2	7.3				6.1
12"	315.0	315.6	6.2	7.7	6.2	7.7	9.2				7.7
16"	400.0	400.7			7.9	9.8	11.7				9.8

Length: 4, 5.8 & 6 Meters Colour: Light Grey / Golden Brown

Note: Non-standard colour, length and sizes can be manufactured.

#### uPVC Sewerage Fitting for Inside Building Installatoins

#### As per BS 4660, EN 1329, EN 1401 & the PAHW of Kuwait & meets requirements of DIN 19531 & DIN 19534

Suitable to use with all DIN, BS & EN standard pipes of "NIC PLASTICS"



Coupler Rubber Socket 110, 160, 200 & 250mm



Coupler Solvent Socket 110, 160, 200 & 250mm



Reducer Rubber Socket 160 x 110mm 110 x 75mm 110 x 50mm



Reducer Solvent Socket 160 x 110mm 110 x 75mm 110 x 50mm



Elbow 87.5° Rubber Socket 110 & 160mm



Elbow 87.5° Solvent Socket 110 & 160mm



Elbow 45° Rubber Socket 110 & 160mm



Elbow 45° Solvent Socket 110 & 160mm



Junction 87.5° (T) Rubber Socket 110 & 160mm



Junction 87.5° (T) Solvent Socket 110 & 160mm



Junction 45° (Y) Rubber Socket 110 & 160mm



Junction 45° (Y) Solvent Socket 110 & 160mm



Reduced Junction 45° (Y) Rubber Socket 160 x 110mm 110 x 75mm 110 x 50mm



Reduced Junction 45° (Y) Solvent Socket 160 x 110mm 110 x 75mm 110 x 50mm



J - Trap 110mm 11



Access Pipe with cap 110 & 160mm



Non Return Valve

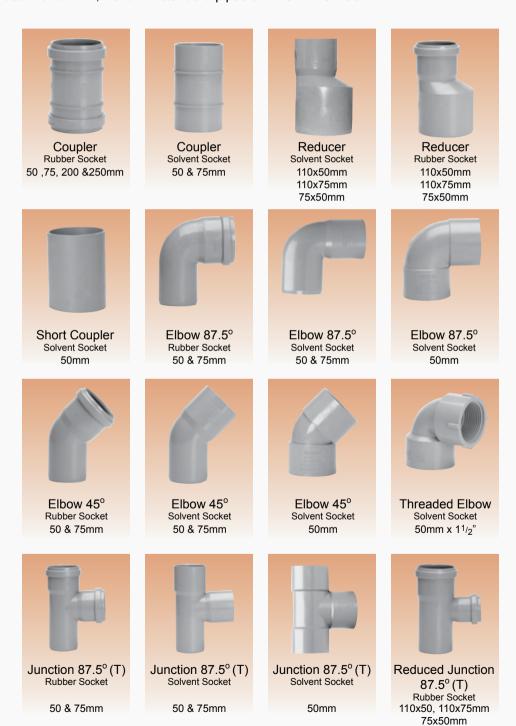


Square hopper

All above fittings are also available in Light Grey colour for inside building installation.

#### uPVC Sewerage Fitting for Inside Building Installation

As per EN 1329, EN 1401 & the PAHW of Kuwait & meets requirements of DIN 19531 & DIN 19534 Suitable to use with all DIN, BS & EN standard pipes of "NIC PLASTICS"



#### uPVC Sewerage Fitting for Inside Building Installatoins

As per EN 1329, EN 1401 & the PAHW of Kuwait & meets requirements of DIN 19531 & DIN 19534 Suitable to use with all DIN, BS & EN standard pipes of "NIC PLASTICS"



























#### **uPVC** Sewerage Fitting for Inside Building Installatoins

2" (65mm) as per BS 5255 & EN 1329-1 & 3" (82mm) as per BS 4514 Suitable to use with BS 5255, EN 1329-1 & BS 4514 pipes of "NIC PLASTICS"









Rubber Socket 2" (56mm) & 3" (82mm)



Solvent Socket 2" (56mm) & 3" (82mm)

Junction 87.5° (T) Solvent Socket 2" (56mm) & 3" (82mm)



Elbow 45° Rubber Socket 2" (56mm) & 3" (82mm)









Junction 45° (Y) Solvent Socket 2" (56mm) & 3" (82mm)



Junction 87.5° (T) Rubber Socket 2" (56mm) & 3" (82mm)

#### **British Standard Pipes**

Nominal Size	Outside Diameter (mm)				Wall Thickness (mm)	
(Inch)	min.	max.	BS 5255	BS 4514	EN 1329-1	Special
2"	55.75	56.05	2.0		3.0	
3"	82.40	82.80		3.2		2.2

400X160mm

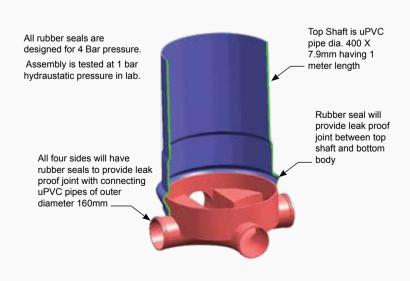
400X110mm

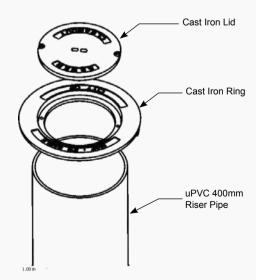
# uPVC Inspection Chamber BS EN13598-1 (Cleanout / Sampling / Access Chamber)

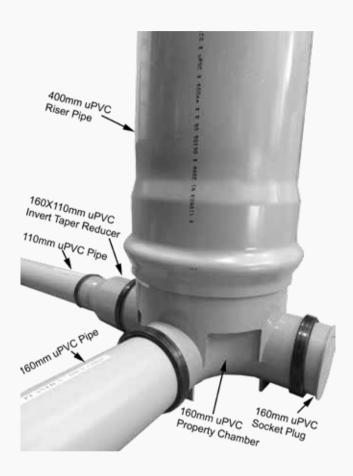
The Property chamber 400X110mm and 400X160mm are injection molded from uPVC with three inlet and one outlet, all designed to prevent deposition of solids. All four sides have rubber seals to provide leak proof joint with connecting uPVC pipes of outer diameter 110mm and 160mm, all rubber seals are designed for 4bar pressure. One can use socket plug to close one of the branches. Top Shaft (Riser Pipe) 400X7.9mm, 1meter height supplied to raise the height. Riser pipe length can be supplied as per customer's requirement.

#### **Benefits and Features**

- · Economical to purchase, install and maintain.
- Reduced installation time and costs when compared to brick and concrete manholes.
- · Angular adjustments for a neat finish on sloped areas.
- Allows safe and convenient cleaning, rodding and CCTV access.
- Increased flow characteristics designed by computer aided design.







#### Site work

Clean 110mm or 160mm pipes having chamfered end and apply the lubricant then push directly into the required inlets, adaptors are not necessary. Use socket plug to close one of the branches, if don't have pipe connection.

The property chamber is bedded either direct on the trench bottom or on granular material or concrete. Selected backfill is then hand packed and rammed firmly around the chamber until adequate support is achieved.

The chamber is not designed to withstand heavy traffic loads, particularly during construction, and care should be exercised at this stage. A concrete collar formed in site maybe the most effective means of providing such protection.

Where wheel loads in excess of 1 metric Ton is expected, a heavier duty cover should be fitted and additional support should be provided. This should consist of either a concrete ring or a full concrete bed and surround.

Both 400X110mm and 400X160mm chambers are available as a base only. At site top riser shaft with sealing ring is assembled.

#### Installation details

- Excavate the hole for the chamber allowing sufficient working space around the outside of the chamber.
- Install the chamber base unit to the correct invert level and orientation.
   Bedding material should be used to give firm support to the base of the chamber, which should be installed with its top edge as level as possible.
- Pipe work should be connected to the main run and any of the side branches at this stage.
- Backfill in 150mm layers of selected as-dug or granular material, well compacted, as work proceeds.
- The chamber unit is built up to the required depth using standard top shaft of uPVC pipe diameter 400 X 7.9mm, having 1000mm height.
   The required combination of top shaft should be planned before work commences.
- To fit the first top shaft, locate the shaft seal by positioning the supplied sealing ring on the inside of the groove of the shaft, make sure that the thick end of ring is placed towards inner side of shaft socket – do not use lubricant.
- Clean and Lubricate the spigot on the chamber body and position the shaft centrally on the chamber. Push the shaft downwards until fully located.
- Backfill in 150mm layers of selected as-dug or granular material, well compacted, as work proceeds.

## NIC uPVC / PVC-U

#### **Cable Ducts & Accessories**

"NIC PLASTICS" uPVC cable ducts and accessories meets all requirements of local governmental bodies like MOC, NHA & MEW. "NIC PLASTICS" uPVC cable ducts are tested from time to time by third party and they are approved by all concern local governmental bodies.

#### **uPVC** Cable Ducts

#### As per EN / IEC 61386-24, DIN 8062, MOC, MEW & PAHW

Nominal	Outside Diameter mm		Wall Thickness mm						
Size mm	Min.	Max	MOC & PAHW	MEW	MEW Crossing Road	DIN 8062 4 Kg/cm <sup>2</sup>	DIN 8062 6 Kg/cm <sup>2</sup>	Duct	
50	50.0	50.2	3.0		3.0		1.8	2.2	
75	75.0	75.3		2.6	3.6	1.8	2.2	2.2	
90	90.0	90.3	4.5			1.8	2.7		
110	110.0	110.3	4.5	3.2	4.5	2.2	3.2	2.2	
160	160.0	160.4	5.0	3.6	5.0	3.2	4.7	3.2	
200	200.0	200.4		5.0	7.7	4.0	5.9	4.5	
250	250.0	250.5				4.9	7.3	6.1	
315	315.0	315.6		7.7	12.1	6.2	9.2		
400	400.0	400.7				7.9	11.7		

Length: 4, 5.8 & 6 Meters As per EN 61386-24 Socket: Solvent socket Colour: Light Grey

Note: Non-standard colour, length and sizes can be manufactured.

#### **uPVC** Cable Duct Accessories



Base Spacer 110,160 & 200 mm



Intermediate Spacer 110,160 & 200 mm



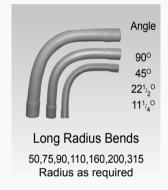
50,75,110,160 & 200 mm











All above fittings are in Light Grey colour



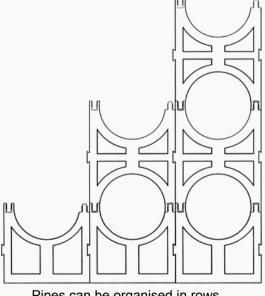
Spacer 200mm



Spacer 160mm



Spacer 110mm



Pipes can be organised in rows and columns by using spacers

### NIC uPVC / PVC-U

#### **Conduit Pipes & Accessories**

"NIC PLASTICS" uPVC conduit pipes and accessories are non corroding unlike steel conduit system. uPVC conduit system is self extinguishing. uPVC conduit system is very easy to install and it is very economical. uPVC conduit system has very good insulation property compared to other conduit systems.

#### **uPVC Conduit Pipes**

As per EN 50086, BS 6099/2, BS 4607, EN 61386-1/21, IEC 6142-2, KSS 230 & 231 & GSO 32 & 33

Nominal	Light (	Yellow)	Mediur	n (Blue)	Heavy ( Red)		
Size (OD)	Min. Inside Diameter	<b>Wall</b> . Thickness	<b>Min.</b> Inside Diameter	<b>Wall</b> . Thickness	Min. Inside Diameter	<b>Wall.</b> Thickness	
20	17.4	1.3	16.9	1.55	15.5	1.9	
25	22.1	1.5	21.4	1.8	20.6	2.0	
32	28.6	1.5	27.8	2.1	26.6	2.5	
38	34.8	1.6	33.6	2.2	33.0	2.5	
50	45.1	1.8	44.3	2.2	43.2	2.5 / 3.2	

Length: 2, 9, 3 Meters Colour: Black, Gray

Socket: Solvent socket.

#### Notes:

- 1. Conduit dimensions are as per BS 6099 except size 38 mm.
- 2. Size 38 mm is non standard size, but 38 mm pipe meets all requirements of Kuwaiti and British standards except size.
- 3. Light (yellow), Medium (Blue) & Heavy (Red) are groups, made based on thickness of conduits, but all three grounps meets requirements of Kuwaiti and British Standards.
- 4. Normally pipes are supplied with integrated sockets, but pipes without integrated socket (plain ends) can be manufactured on request.
- 5. Non standard colour, length and size can be manufactured request.

#### uPVC Conduit Pipes & Accessories

As per BS 4607, EN 61386-1/21 & KSS 320 & 231



Junction Box 1 – Way 2BA threads 20 & 25 mm



Junction Box 2 – Way Angel 2BA threads 20 & 25 mm



Junction Box 2 – Way Thru 2BA threads 20 & 25 mm



Junction Box 3 – Way 2BA threads 20 & 25 mm



Junction Box 4 – Way 2BA & M4 threads 20 & 25 mm



Junction Box H – Way 2BA & M4 threads 20 mm



Junction Box U – Way 2BA & M4 threads 20 mm



Junction Box Y – Way 2BA & M4 threads 20 mm



Extension Ring



Loop - in - Boxes

2BA & M4 threads



Feamle Adapter & nut

20,25.32, 38 & 50 mm



Double Female Adapter & Nuts 20 mm

2BA & M4 threads 65 mm



Saddle With Base& Screws 20,25.32 38 & 50 mm



Reducer 25 & 20 mm



Long Radious Bends 20, 25, 32, 38 & 50 mm



Couplers 20,25.32 38 & 50 mm

#### uPVC Electrical Filler Plug

#### As per MEW Standard

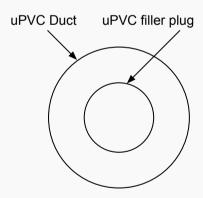




In order to seal unused uPVC Ducts, NIC filler plugs are used.

The selection of uPVC filler plugs is as follows.

No	uPV Duct size OD (mm)	uPVC Filler Plug OD (mm)	Min. Sealant cover length (mm)
1	250 m	200mm x 250mm	
2	200 m	125mm x 250mm	
3	160 m	90mm x 250mm	
4	110 m	50mm x 250mm	



The uPVC filler plug shall be held centrally, while filling sealant around the plug.

The gap between uPVC Duct and uPVC filler plug shall be filled with sealant "Denso seal 16A" or similar.

The test pressure of assembly of uPVC filler plug with sealant depends on client's requirement and sealant used. The assembly must at least withstand 2 meters water head (0.2 bar) for 30 minutes.

uPVC filler plugs are designed to withstand 10 bar (100 meter water height).

### **Sales Outlet**

#### Our Division at Abyat Showroom

Shuwaikh Industrial Area Canada Dry Street Abyat Showroom Contact: 1848000

> Working Hours\*: Saturday - Friday 8:00am - 10:00pm



#### Headquarter Shuwaikh

South Shuwaikh intersection of Jahra Road and the Airport Road, Next to the Red Crescent Society.

Tel: 24642100

Kuwait Hotline: 1844555

#### Working Hours\*:

Sunday - Thursday 7:30am - 3:00pm



#### Sulaibiya

Tel: 24642200

Working Hours\*: Saturday - Thursday 7:30am - 3:00pm



#### Western Industrial Shuaiba

Tel: 24642300 Ceramics Factory: 23262714/10

Working Hours\*: Saturday - Thursday 7:30am - 3:00pm

#### Ceramics Showroom

Industrial Shuwaikh Humaidhi Complex Opposite to Bin Nisf Co. Tel: 24950871/2 Factory: 23262714/10

> Working Hours\*: Saturday - Thursday 9:00am - 9:00pm



#### Industrial Shuwaikh Showroom

Industrial Shuwaikh2 Block1 - Area 92 Al-Zaben Complex Shops: 12,13,14 Tel.: 24642101/2/3/4/9 Fax: 24642110

Working Hours\*:

Saturday - Thursday 7:00am-9:00pm

For any sales inquiry: Fax: +965 24642063 - Email: sales@nicbm.com

\* Working hours are subject to change according to holidays and occasions













